

January 1, 2026

To our Contractors/Vendors:

It is time to take our Contractor Safety and Environmental training in order for you to work onsite unescorted at our Nucor Cold Finish and Vulcraft facilities for 2026.

We will need you to thoroughly review the Safety and Environmental Training Power-point with every employee who will be working onsite. After reviewing the Power-point or the manual, the employee(s) will take the test. We will need a **copy of the answer test sheet** for each employee that will be doing work on site. The Company official will need to fill out the **Safety Questionnaire, Sign and Initial the ICA**, and provide a certificate of insurance - **COI with required endorsements**. Include any **policies and training that may pertain to the work** you will be performing on our campus. Examples include confined spaces, fall protection, trenching, Welding-cutting-brazing, hot work, cement work, and crane service.

- ___ Safety Questionnaire
- ___ Answer test sheet for all employees working on site
- ___ Sign and Initial the ICA (18 page document from finance)
- ___ COI-including endorsements

A USB Flash Drive will be provided at your request. If you cannot play the Flash Drive a written copy of the training can be opened with Adobe Reader. We will send an email link to view the voice over power point presentation.

Anyone needing to perform LOTO must be trained. **LOTO (Lock Out Tag Out) Certification Agreement form.** This form needs to be signed by the employee and his/her trainer to verify that they have been properly trained on our LOTO policy and procedure. If your company will not be dealing with any LOTO situations, this form does not need to be signed.

Confined Space Entry Permit. This permit needs to be signed prior to anyone working in any of our confined space locations as defined. If your company will not be working in our confined space locations, this form does not need to be signed. This also includes reviewing proper PPE, confined space permit, a list of materials used in confined space, and a list of tasks to be performed in the confined space.

For any **hot work** our company hot work permit must be filled out. Contact site maintenance before performing any hot work. This includes welding, cutting, and brazing.

If the contractor will be using any NCF equipment, pre-approval and training must be completed first. This includes but is not limited to **any mobile equipment**. Examples include forklifts, aerial lifts, and cranes. Use of Vulcraft mobile equipment is prohibited.

Before performing any **excavating or trenching** we must review your policies and training. Site maintenance must be contacted before starting work.

Hazard Communication. We must be notified in advance of any hazardous materials you're planning to bring on site. This is not allowed unless approved in advance of doing work. Safety Data sheets will be required for any items brought on site including an emergency spill release plan.

Fall protection is required for anyone working at heights starting at 4 feet.

NUCOR

VULCRAFT GROUP
COLD FINISH GROUP

NORFOLK DIVISION

When we receive your information, we will review it and decide if your company will receive our Contractor/Vendor unescorted approval. Please mail, email or bring the required information requested to us prior to the time you are ready to do work at our facilities.

Nucor Cold Finish and Vulcraft are VPP (Voluntary Protection Program) sites. In VPP, management, labor, and OSHA work cooperatively and proactively to prevent fatalities, injuries, and illnesses through a system focused on: hazard prevention and control, worksite analysis, training, management commitment, and worker involvement. We encourage you to look into this program. If you have any questions on the VPP process you can find out more on the www.osha.gov website.

Please contact us with any questions you may have.

Thank you,

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